

Atty Ref: 6639P006
Express Mail No. EV323393079US

UNITED STATES PATENT APPLICATION

FOR

COOLING APPARATUS FOR ELECTRONIC APPARATUS

Inventors:

Toshiyuki Tanaka
Yukihiko Hata

Prepared by:

Blakely, Sokoloff, Taylor & Zafman LLP
12400 Wilshire Blvd., Suite 700
Los Angeles, California 90025
(714) 557-3800

COOLING APPARATUS FOR ELECTRONIC APPARATUS

FIELD

[0001] Embodiments of the invention generally relate to the field of cooling of electronic apparatus. More specifically, embodiments of the invention relate to a cooling system that provides a liquid cooling system to transfer heat to an external surface of the electronic apparatus that is formed to improve heat transfer to the surrounding air.

10 GENERAL BACKGROUND

[0002] Over the past decade, there has been demand for electronic apparatus, including portable electronic apparatus such as laptop computers, with ever increasing data processing capabilities. The central processing units (CPUs) and other electronic components used in electronic apparatus are operating at increasing clock rates or otherwise being made to provide increased capabilities. The increase in processing capability is generally accompanied by an increase in heat dissipation.

[0003] It may be necessary to provide a heat dissipating system in electronic apparatus to avoid damage to the

electronic components from excessive operating temperatures. Portable electronic apparatus present a particular challenge for dealing with this increase in heat dissipation because of the limited size of the

5 portable electronic apparatus and requirements for low noise and low power consumption of the cooling apparatus. Thus it is desirable to provide a cooling apparatus that is compact, quiet, and efficient.

BRIEF DESCRIPTION OF THE DRAWINGS

[0004] Features and advantages of embodiments of the invention will become apparent from the following detailed description in which:

5 **[0005]** Figure 1 is a perspective view of an exemplary electronic apparatus that includes an embodiment of the present invention.

10 **[0006]** Figure 2 is a perspective view of the exemplary electronic apparatus of Figure 1 from a second viewpoint.

[0007] Figure 3 is a front elevation of the electronic apparatus of Figure 1.

[0008] Figure 4 shows a schematic plan view of a liquid cooling system.

15 **[0009]** Figure 5 shows a schematic plan view of a second liquid cooling system.

[0010] Figure 6 shows a schematic plan view of a third liquid cooling system.

20 **[0011]** Figure 7 is a perspective view of an exemplary electronic apparatus that includes a second embodiment of the present invention.

[0012] Figure 8 is a perspective view of the exemplary electronic apparatus of Figure 7 from a second viewpoint.

5 **[0013]** Figure 9 is a front elevation of the electronic apparatus of Figure 7.

[0014] Figures 10 and 11 are cross-sections of the electronic apparatus of Figure 7.

10 **[0015]** Figure 12 is a perspective view of an exemplary electronic apparatus that includes a third embodiment of the present invention.

[0016] Figure 13 is a cross-section of the electronic apparatus of Figure 12.

15 **[0017]** Figure 14 is a perspective view of the exemplary electronic apparatus of Figure 7 from a second viewpoint.

[0018] Figure 15 is a perspective view of the body portion of the exemplary electronic apparatus of Figure 12 with the top of the body removed.

DETAILED DESCRIPTION

[0019] Embodiments of the invention set forth in the following detailed description generally relate to a cooling system that includes a subsystem with a liquid coolant to transfer heat to an external surface of the electronic apparatus. The external surface is formed to improve heat transfer to the surrounding air.

5 Herein, at least one embodiment of the invention relates to a cooling system with a bottom portion of a body that is formed to improve heat transfer from the liquid coolant to the surrounding air. One embodiment of the invention relates to a cooling system that uses a forced air system to move air over the bottom portion of the body to improve heat transfer from the liquid coolant to the surrounding air.

10

15

[0020] In the following description, certain terminology is used to describe certain features of one or more embodiments. For instance, an "electronic apparatus" is defined as a product with electronic components in a body. In this detailed description, for clarity sake and for illustrative purposes only, the electronic apparatus will be illustrated as a portable laptop computer. Embodiments of the invention may be utilized in a variety of electronic apparatus including, but not

20

limited or restricted to personal digital assistants, cellular telephones, digital cameras, video cameras, navigation systems, and the like.

[0021] Herein, terms of geometric orientation and
5 relationship such as "up," "down," "front," "back,"
"top," "bottom," "vertical," and "horizontal" are used
in a conventional sense as would be applied to a
particular apparatus in a typical operating orientation
or as may be shown in the Figures. It will be
10 appreciated that embodiments of the invention may be
used with small, portable apparatus that may be readily
placed in any of a wide variety of overall orientations
and that such apparatus may have more than one typical
operating orientation. Changes in the overall
15 orientation of a apparatus will, of course, alter the
terms of geometric orientation and relationship that
would be applied to the apparatus in any given overall
orientation. Terms of geometric orientation and
relationship are used herein for clarity of description
20 and should not be read as restrictive on the broad
aspects of various embodiments of the invention.

[0022] It is contemplated, that the cooling system may be
configured to transfer coolant which may be not be
liquid at all times or may not be a true liquid.
25 Therefore, as used herein, the term "liquid coolant" is

intended to include all coolants that have properties similar to liquid coolants.

5 [0023] Figure 1 illustrates a perspective view of an exemplary electronic apparatus 100, a portable computer, that includes an embodiment of the present invention. The apparatus 100 includes a body 120. Enclosed within the body 120 are one or more electronic components that generate heat. The body 120 provides protection against foreign materials and environmental 10 conditions.

15 [0024] The electronic apparatus 100 may further comprise a keyboard 172 integrated into the body 120. A secondary input apparatus 185, such as a touch pad or a track ball for example, may be integrated into the body 120 as well. In one embodiment of the invention, dual speakers 170 may be integrated into the body 120.

20 [0025] The one or more heat generating electronic components enclosed within the body 120 may require active cooling to prevent damage to the components from excessive temperatures. The body 120 may include a bottom panel 124 that forms a part of the exterior surface of the body 120. The bottom panel 124 may provide an air channel 130.

[0026] Figure 2 illustrates a perspective view of the exemplary electronic apparatus 100 of Figure 1 from a viewpoint that allows the bottom panel 124 and the air channel 130 to be more clearly seen.

5 **[0027]** A fan 140 may be attached to the bottom panel 124 to facilitate the transfer of air between an interior of the body 120 and a surrounding ambient airspace. The movement of air by the fan 140 may provide forced convection cooling of electronic components enclosed in
10 the body 120. In one embodiment of the invention, the fan 140 is adapted to draw from the ambient airspace that surrounds the exterior of the body 120. In another embodiment of the invention, the fan 140 is adapted to draw from the interior of the body 120. In
15 yet another embodiment of the invention, the fan 140 is adapted to draw from both the surrounding ambient airspace and the interior of the body 120.

[0028] The air channel 130 may have two opposing ends 132, 134. The first end 132 may be adjacent the fan 140. The opposite end 134 may be adjacent to any edge of the
20 bottom panel 124.

[0029] Figure 3 shows a front elevation of the body 120. The apparatus 100 will normally be supported by a surface 150 that is substantially parallel to the

bottom panel 124 and separated from the bottom panel 124. Several feet 126 may be provided on the bottom panel 124 to raise the bottom panel 124 above the support surface 150 by a small distance. Because of 5 the close proximity of the bottom panel 124 to the support surface 150, the additional clearance provided by the air channel 130 creates a relatively low resistance path for the air flow created by the fan 140. A substantial portion of the air moved by the fan 10 140 will pass over the exterior surfaces of the air channel 130.

[0030] Figure 4 shows a schematic plan view of a liquid cooling system 160 included in an embodiment of the invention. In the embodiment shown, the body 220 has a 15 bottom panel 224 that includes two air channels 230. A fan 240 is provided in the bottom panel 224 adjacent the inner end of each air channel. The liquid cooling system 160 may be thermally coupled to one or more electronic components 170 and the bottom panel 224. 20 The liquid cooling system 160 may be adapted to transfer heat from the electronic components 170 to a circulating liquid coolant and from the liquid coolant to the bottom panel 224.

[0031] The liquid cooling system 160 may provide one or 25 more heat receiving portions 162 adapted to transfer

heat from the electronic components 170 to the liquid coolant as it circulates through the heat receiving portions 162. A pump 166 may be used to circulate the coolant through the fluid path of the liquid cooling system 160. Other means such as heat pipes may be used to circulate the coolant.

[0032] Piping 164 may provide a liquid cooling path from the heat receiving portions 162 to a heat radiating portion 180 and back to the heat receiving portions.

The piping 164 may be of a metal with good thermal conductivity, such as copper for example. The piping 164 may be of a fairly small diameter and have a relatively thin wall to increase the ratio of the surface area of the piping to the volume of coolant and to reduce the thermal resistance of the pipe wall. For example, the piping 164 may have an outer diameter of about 4 millimeters (mm) and an interior diameter of about 3 mm.

[0033] In one embodiment of the invention, the heat dissipation area 180 is formed by thermally coupling the piping 164 of the liquid cooling system 160 to an interior surface of the bottom panel 224. Heat is conducted from the higher temperature coolant to the cooler bottom panel 224 and transferred to the ambient airspace adjacent the surfaces of the bottom panel 224.

in the vicinity of the heat dissipation area 180.

Preferably the bottom panel 224 is formed of a material with good thermal conductivity to facilitate heat transfer to the exterior surface of the bottom panel

5 224.

[0034] At least a portion of the heat radiating portion 180 may be adjacent at least a portion of the air channel 230. The air moved by the fan 240 that passes over the exterior surfaces of the air channel 230 increases the heat transfer away from the heat radiating portion 180. It is contemplated that different areas of the body 220 may be of different materials. For example, all or a portion of the bottom panel 224 of the body 220 may be of aluminum, another metal composition, or a thermally conductive plastic to improve thermal conductivity. The air channel portion 230 of the bottom panel 224 may be the portion formed of a material with good thermal conductivity.

[0035] Figure 5 shows a schematic plan view of a liquid cooling system 260 included in another embodiment of the invention. A pump 266 may provide a heat receiving portion 262 as one surface of the pump. The heat receiving portion 262 is adapted to transfer heat from the electronic components 170 to the liquid coolant as

it is circulated by the pump 266 through the liquid cooling path.

[0036] Figure 6 shows a schematic plan view of a liquid cooling system 360 included in another embodiment of the invention. In this embodiment of the invention, the heat radiating portion may include a heat dissipating plate 380 coupled to the piping 364. The heat dissipating plate 380 may be configured with internal passages that are connected to the piping 364 to form part of the liquid cooling path. The internal passages may provide a meandering path for the coolant to improve the heat transfer from the coolant to the bottom panel 224 in the vicinity of the heat dissipation area.

[0037] In one embodiment, the heat dissipating plate 380 is formed from two plates. On or both of the plates may have a concave depression in the form of the liquid cooling path. The two plates may be joined together such that the concave depression forms the liquid cooling path.

[0038] In another embodiment, the heat dissipating plate 380 may include multiple internal fluid channels which may be straight or meandering. In another embodiment without a heat dissipating plate 380, the piping may be

formed to provide a meandering path, such as a zigzag path, for the portion of the piping that is thermally coupled to an interior surface of the bottom panel 224.

5 [0039] Figure 7 illustrates a perspective view of another embodiment of the present invention. This embodiment is in many respects similar to the embodiment shown in Figure 1. The body 320 may include a bottom panel 324 that forms a part of the exterior surface of the body 320. The bottom panel 324 may provide one or more air 10 channels 330.

15 [0040] Figure 8 illustrates a perspective view of the exemplary electronic apparatus of Figure 7 from a viewpoint that allows the bottom panel 324 and the air channel 330 to be more clearly seen. A portion of the air channel 330 may have a convoluted or corrugated surface to increase the surface area available for heat transfer. The corrugated surface may include 20 alternating grooves and ridges which may be substantially parallel. The corrugated surface may be faired between a front edge 334 that is corrugated and a second edge 332 that is generally straight so that the external surfaces blend smoothly. The second edge 332 may be adjacent the fan 340 such that the portion 25 of the air channel 330 that receives the fan 340 is flat.

[0041] Figure 9 illustrates a front elevation of the embodiment of the invention shown in Figure 8. The air channel 330 may provide the only air passage to the fan 340 when the electronic apparatus 300 rests flush against a support surface 350. The corrugations of a faired air channel 330 may be arranged so that the cross-sectional area of the air channel 330 is substantially the same throughout the air channel.

[0042] As suggested by the cross-section views of a single corrugation of the air channel 330 shown in Figures 10 and 11, the corrugated portion of the air channel may include excursions that extend both above and below the level of the straight edge 332 of the air channel. Figure 10 shows the cross-section at or near the front edge 334 where the corrugation may have its greatest depth. Figure 11 shows the cross-section at an intermediate part of the air channel where the corrugation 336 may have a lesser depth as it is faired into the flat portion 332 that receives the fan 340. In other embodiments, the corrugated portion of the air channel may have a greater or lesser cross-sectional area than the portion of the air channel adjacent the fan 340 or the cross-sectional area may vary within the corrugated portion.

[0043] Figure 12 shows another electronic apparatus 400 that includes an embodiment of the invention. In this embodiment the bottom panel 424 of the body 420 includes an inclined portion 450 along one edge, such as the back edge as illustrated. The inclined portion 450 may form an obtuse angle with the remainder of the bottom panel 424. For example, the angle 452 between the inclined portion 450 and the remainder of the bottom panel 424 may be about 135° or more.

10 **[0044]** Figure 13 shows a cross-section view through an air channel 430 of the embodiment shown in Figure 12. The air channel 430 extends to the back edge of the bottom panel 424 and the inclined portion 450. In this embodiment, the fan used to create an air flow may be a 15 "squirrel cage" type blower 440. The air flow in the air channel 430 may increase heat dissipation of the heat received by the bottom panel 424 from the adjacent liquid cooling system. The air flow may be exhausted through a port 444 (Fig. 12) in the side wall of the 20 body 420.

[0045] A heat dissipating plate 480 may be coupled to a portion of the back edge of the bottom panel 424 and the inclined portion 450 to form the heat radiating portion. The inclined portion 450 of the bottom panel 25 424 may improve the heat dissipation of the exterior

surface of the bottom panel. A heat receiving portion 462 of the cooling apparatus receives heat generated by an electronic apparatus 470. The heat receiving portion 462 may be one surface of a pump 466 that 5 circulates a liquid coolant. The liquid coolant may be circulated through piping 464 and the heat dissipating plate 480 as described above for other embodiments of the invention.

[0046] Figure 14 illustrates a perspective view of the 10 exemplary electronic apparatus 400 of Figure 12 from a viewpoint that allows the bottom panel 424 and the air channels 430 to be more clearly seen. In this embodiment the air channels 430 may include a series of grooves 436 and ridges 438 to form a corrugated surface 15 over a portion of the air channels 430. The corrugated surface may be faired between a front edge 434 that is corrugated and a second edge 432 that is straight. The second edge 432 may be adjacent the fan opening 442 such that the portion of the air channel 430 that 20 includes the fan opening is flat.

[0047] The air channels 430 may extend over the inclined portion 450 of the bottom panel 424. The portion of the air channels 430 extending over the inclined portion 450 may be corrugated. In other embodiments, 25 the portion of the air channels 430 extending over the

inclined portion 450 may be flat or differently corrugated from the remaining portion of the air channel. In other embodiments, the air channels may extend only to the edge formed between the inclined portion 450 and the remaining portion of the bottom panel 424.

5 [0048] Figure 15 illustrates a perspective view of the exemplary electronic apparatus 400 of Figure 12 with the top surface, including the keyboard, of the body 420 removed to allow an exemplary arrangement of internal components to be seen. Some details, including some hidden lines have been omitted to 10 improve the clarity of the view.

15 [0049] A printed circuit card 490 may support one or more electronic components 470 to be cooled by the inventive cooling system. The electronic components 470 to be cooled may be mounted on the lower surface of the printed circuit card 490 such that the electronic components are between the printed circuit card and the 20 bottom panel 424 of the body 420.

[0050] The liquid cooling system is coupled to the electronic components 470 through heat receiving portions 462 that may be one surface of the pump 462 that circulates the liquid coolant. The liquid coolant

may be circulated through piping 464 and the heat dissipating plate 480. The heat dissipating plate 480 may be coupled to the inclined portion 450 of the bottom plate 424 as part of the heat radiating portion.

5 In other embodiments, the heat dissipating plate 480 may be coupled to the remainder of the bottom plate or to both the inclined portion and the remainder of the bottom plate to form the heat radiating portion.

[0051] Figure 15 illustrates an exemplary air flow. The 10 fan 440 is arranged to draw air from both upper and lower sides of the fan. The fan 440 may extend to an opening 492 in the printed circuit board 490. The air 448 drawn into the upper side of the fan 440 may be drawn over one or both surfaces of the printed circuit 15 board 490 which may facilitate the convective cooling of components on the printed circuit board which may include the components 470 that are cooled by the liquid cooling system.

[0052] The air 446 drawn into the lower side of the fan 20 440 from the surrounding ambient airspace may be drawn over the exterior surface of the air channel 430 which may facilitate the convective cooling of the bottom panel 424 of the body, possibly including the inclined portion 450. This in turn may facilitate the transfer 25 of heat from the liquid coolant in the heat radiating

portion. The air may be exhausted to the surrounding ambient airspace through a vent 444 in the side wall of the body 420. It will be appreciated that a second fan may be provided with a similar structure to provide air flow and cooling for the second air channel. In another embodiment the air flow may be reversed with air being drawn in from the surrounding ambient airspace through an inlet in the side wall of the body 420 and exhausted to the surrounding ambient airspace through the air channels 430 and possibly vents elsewhere in the body.

[0053] While certain exemplary embodiments have been described and shown in the accompanying drawings, it is to be understood that such embodiments are merely 15 illustrative of and not restrictive on the broad aspects of various embodiments of the invention, and that these embodiments not be limited to the specific constructions and arrangements shown and described, since various other modifications are possible.